



New Arena Air-Evac®
Starfish™ & Blowfish™ Liners.
The Patented, Automated, Hands-Free,
Top or Bottom Discharge System.

Bag More Savings!



Less waste. Less labor. It's all in the bag!

Automate the discharge of your bulk liquids with Arena's new Air-Evac® Starfish™ or Blowfish™ liner system — the patented air-injection bag for Arena 330 Shippers. Choose either the top or bottom for discharge. Air-Evac flies miles above conventional approaches for emptying bag-in-box IBC's because it's completely hands free. Simply connect to the drain, attach the air supply and walk away.

Unique Air-Injection System Offers Hands-Free Discharge.

With the **Air-Evac Starfish**, a spanner bar is positioned over the top of the tote. The top port quickly connects to the spanner bar and then a stainless-steel discharge tube is inserted through the port for top discharging. Standard shop air connects to the air-delivery system to inflate the Air-Evac bag via an integrally attached, flexible sleeve. As the Starfish liner begins to inflate, product pools toward the center of the liner where it can be evacuated by the dip tube, reducing residuals and virtually eliminating waste. Air never contacts nor contaminates the stored product. The Air-Evac Starfish has

been effectively tested across a broad range of product viscosities and discharge rates.

With the **Air-Evac Blowfish**, take off the tote cover and tap the bottom drain. Shop air is connected and air is injected between the layers of the liner, preventing air contact or contamination of the stored product. As the air bladder inflates, it forces the contents towards the bottom drain.

Both systems inflate as required by sensing the rate of product evacuation. The on-demand delivery system increases air volume as the bag content empties. The result is error-free, hands-free automatic discharge that forces residual product to the drain opening. As product pools around the drain opening, it can be easily pumped out. This helps reduce residual waste and it eliminates bag wrestling.

Minimize Excess Residuals and Eliminate Handling for Increased Product Recovery.

The inexpensive Air-Evac system reduces residuals without labor-intensive handwork. Forget wringing, scraping or wrestling with the bag. You get all of the benefits of product recovery — with less labor and less monitoring, too. Simply connect the drain, attach air, and watch the savings take off.

Easier to Manage. Pops Up When Nearly Empty.

The Air-Evac liner actually alerts you when the contents of the tote are nearly emptied. As product flows out

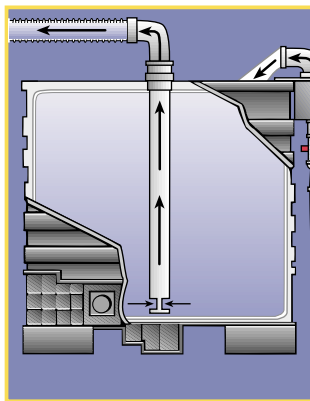
of the bag, the liquid liner rises, signaling the operator that the tote is nearly empty and should be replenished.

This feature alone is what eliminates constant monitoring.

In all, you get the most convenient, cost-effective discharge system that offers immediate time and labor saving benefits —right from the start. Contact Arena for a complete demonstration of the Air-Evac Starfish or Blowfish system. We think you'll really like flying with us.

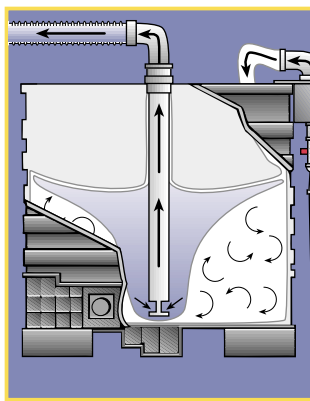


New Arena Air-Evac Starfish Liner.
The Patented, Automated, Hands-Free,
Top-Discharge System



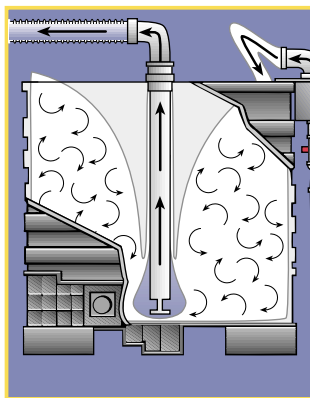
FAST, EASY DISCHARGE

The Air-Evac Starfish has been effectively tested at discharge rates up to 135 gpm and a broad range of product viscosities. A stainless-steel discharge tube is inserted through the top port and spanner bar. Anti-suction geometry cathedral windows at the bottom of the tube prevent the liner from being drawn into the tube. Regulated shop air is attached to the inlet tube.



LINER INFLATION

As air is pumped into the Air-Evac Starfish liner, product is forced toward the center discharge tube. The Air-Evac liner inflates automatically as product is pumped out, reducing residuals and virtually eliminating waste.

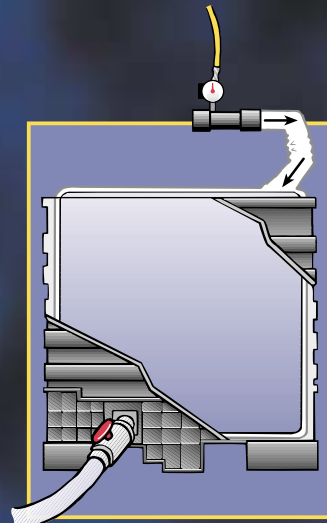


FINAL EVACUATION

Unique pockets in the Air-Evac Starfish liner, the heart of the design, continue to inflate and move product toward the center discharge tube. As the inner liner collapses, product continues to pool in the center for fast, complete discharge.

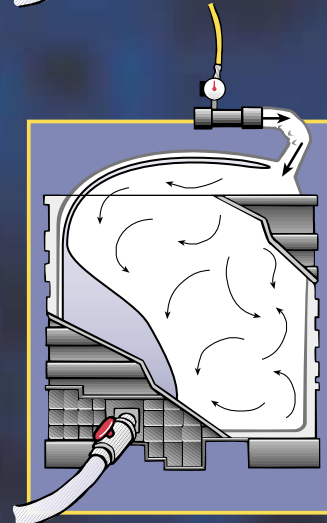
The unique configuration of the liner is what gives the Air-Evac Starfish its name. The liner-in-liner system prevents air and other contaminants from touching the product.

The Air-Evac Blowfish Bottom Discharge System



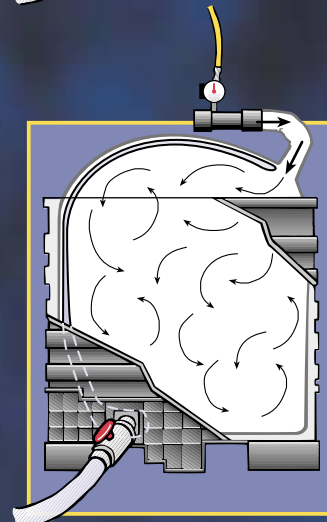
FAST, EASY DISCHARGE

Remove the Arena 330 Shipper cover. Connect the air delivery system to the Air-Evac inflation tube. Turn on the integrated air valve and walk away.



LINER INFLATION

As product is pumped out, the automatic air delivery system replaces product volume with regulated air, inflating the air chamber in the Air-Evac bag. The Air-Evac bag pops out of the tote when the product is nearly empty.



FINAL EVACUATION

When the Air Evac bag is fully inflated, the air delivery system shuts off automatically. At this point, the amount of product left in the bag will be at an absolute minimum.

Remove the Air-Evac inflation tube from the air delivery system. Pierce the Air-Evac air chamber to speed deflation. Remove and discard the Air-Evac liner. Collapse the Arena 330 Shipper for return shipment.

Arena Air-Evac
Starfish and Blowfish Liners

- Hands-free automatic discharge
- Reduces residuals without labor-intensive wring, scraping or cleaning
- Air never contacts or contaminates stored product
- Uses standard shop air



Fly With the Arena Air-Evac®
Automated Discharge System.

Check the specs. You won't find a tougher or more convenient tote/liner and discharge than the Arena Air-Evac Starfish or Blowfish system. You can buy or rent the Arena system to transport your non-hazardous liquids or bulk solids. Plus, our total system is a powerful tool for pollution/landfill source reduction, too.

SPECIFICATIONS

Arena 330 Shipper™ Tote

External Dimensions: 45" x 48" x 45.5"
(approx. 57 cubic feet)

Tare Weight: 175 lb.

Truckload Capacity: Full boxes-44,
Empty boxes-154

Fork Pockets: 4-way entry

Air-Evac Blowfish™ Liner

Weight: 6 lb.

Size: 330 gallon liquid liner

Capacity: Nominal 3000 lb.

Air Requirements: Shop air @ 60-80 psi input

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Air-Evac is a trademark of A.R. Arena Products, Inc.

***For more information or for product demonstrations,
please call us toll-free at: 1-800-836-2528.
Or visit our web site at www.arenaproducts.com.***



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