

# AK Series

## Low Energy Brackish Water RO Elements



The A-Series, family of proprietary thin-film reverse osmosis membrane elements are characterized by high flux and high sodium chloride rejection. AK Low Pressure Brackish Water Elements are selected when high rejection and low operating pressures are desired. These elements allow significant energy savings since good rejection is achieved at operating pressures as low as 100 psig (689 kPa).

**Table 1: Element Specification**

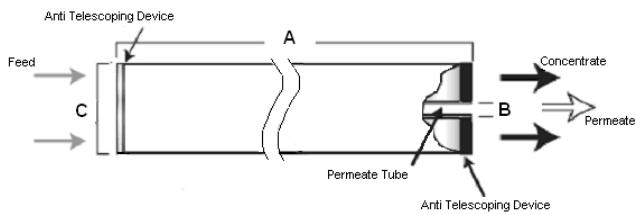
Membrane	A-series, thin-film membrane (TFM*)		

Model	Flow average gpd (m3/day) <sup>1</sup>	Salt rejection average (NaCl) <sup>1,2</sup>	Salt rejection minimum (NaCl) <sup>1,2</sup>
AK2540FM	710 (2.7)	99.0%	98.0%
AK2540TM	710 (2.7)	99.0%	98.0%
AK4040C	2,475 (9.4)	99.0%	98.0%
AK4040CM	2,350 (8.9)	99.0%	98.0%
AK4040FM	2,200 (8.3)	99.0%	98.0%
AK4040NM	2,200 (8.3)	98.5%	98%
AK4040TM	2,200 (8.3)	99.0%	98.0%
AK8040C	9,900 (37.5)	99.0%	98.0%
AK8040F	9,200 (34.8)	99.0%	98.0%
AK8040F 400	10,500 (37.9)	99.0%	98.0%
AK8040F 400 WET	10,500 (39.7)	99.0%	98.0%
AK8040N	9,200 (34.8)	98.5%	98.0%
AK8040N 400	10,500 (39.7)	98.5%	98.0%

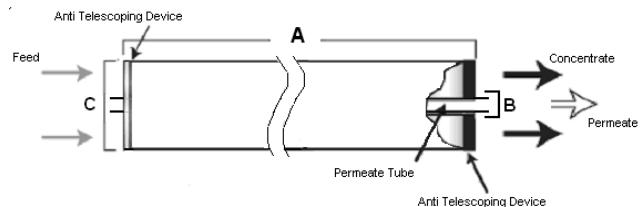
<sup>1</sup> Average salt rejection after 24 hours operation. Individual flow rate may vary +25%/-15%.

<sup>2</sup> Testing conditions: 500ppm NaCl solution at 115psig (793 kPa) operating pressure, 77°F, pH7.5 and 15% recovery.

Model	Active Area ft <sup>2</sup> (m <sup>2</sup> )	Outer wrap	Part Number
AK2540FM	29 (2.7)	Fiberglass	1206800
AK2540TM	27 (2.5)	Tape	1206802
AK4040C	95 (8.8)	Cage*	1223696
AK4040CM	90 (8.4)	Cage*	1227885
AK4040FM	85 (7.9)	Fiberglass	1206813
AK4040NM	85 (7.9)	Net*	1231787
AK4040TM	85 (7.9)	Tape	1206816
AK8040C	380 (35.3)	Cage*	1206819
AK8040F	365 (33.9)	Fiberglass	1206820
AK8040F 400	400 (37.2)	Fiberglass	1206821
AK8040F 400 WET	400 (37.2)	Fiberglass	1239766
AK8040N	350 (32.5)	Net*	1231788
AK8040N 400	400 (37.2)	Net*	1231789



**Figure 1: Element Dimensions Diagram - Female**



**Figure 2: Element Dimensions Diagram - Male**



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**Table 2: Dimensions and Weight**

Model <sup>2</sup>	Dimensions, inches (cm)			Boxed
	A	B <sup>1</sup>	C <sup>3</sup>	Weight lbs (kg)
AK2540FM	40.0 (101.6)	0.75 (1.9)	2.4 OD (6.1)	5 (2.3)
AK2540TM	40.0 (101.6)	0.75 (1.9)	2.4 OD (6.1)	5 (2.3)
AK4040C	40.0 (101.6)	0.625 (1.59)	3.9 (9.9)	8 (3.5)
AK4040CM	40.0 (101.6)	0.75 (1.9)	3.9 OD (9.9)	8 (3.5)
AK4040FM	40.0 (101.6)	0.75 (1.9)	3.9 OD (9.9)	8 (3.5)
AK4040NM	40.0 (101.6)	0.75 (1.9)	3.9 OD (9.9)	8 (3.5)
AK4040TM	40.0 (101.6)	0.75 (1.9)	3.9 OD (9.9)	8 (3.5)
AK8040C	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	32 (14.5)
AK8040F	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	32 (14.5)
AK8040F 400	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	32 (14.5)
AK8040F 400 WET	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	35 (16)
AK8040N	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	32 (14.5)
AK8040N 400	40.0 (101.6)	1.125 (2.86)	7.9 (20.1)	32 (14.5)

<sup>1</sup>Internal diameter unless specified OD (outside diameter).<sup>2</sup>These elements ship dry unless specified wet.<sup>3</sup> The element diameter (dimension C) is designed for optimum performance in GE Water & Process Technologies pressure vessels. Others pressure vessel dimension and tolerance may result in excessive bypass and loss of capacity.**Table 3: Operating and CIP parameters**

Typical Operating Pressure	100 psig (689 kPa)
Typical Operating Flux	10-20 GFD (15-35LMH)
Maximum Pressure	400 psig (2,756 kPa)
Maximum Temperature	Operating: 122°F (50°C), Cleaning: 122°F (50°C)
Recommended pH	Optimum rejection pH: 7.0-7.5, Operating Range pH: 4.0-11.0, Cleaning Range pH: 2.0-11.5
Recommended Pressure Drop	Over an element: 12 psig (83 kPa) Per housing: 50 psig (345 kPa)
Chlorine Tolerance	1,000+ ppm-hours, dechlorination recommended
Feedwater	NTU < 1 SDI < 5