DESA

GE Water & Process Technologies

CD Series

High Rejection Brackish Water RO Elements (Cellulose Acetate)

The C-Series family, a triacetate/diacetate blend, has a higher flux and better mechanical stability than standard cellulose acetate. C-Series elements offer a lower per element cost and increased chlorine resistance compared to thin-film elements.

CD High Rejection Elements are used for brackish water desalination and process stream concentration at 425 psig operating pressure (2,930 kPa).

Table 1: Element Specification

Membrane	C-Series, cellulose acetate			
Model	Flow average gpd (m3/day) ¹	Salt rejection average (NaCl) ^{1,2}	Salt rejection minimum (NaCl) ^{1,2}	
CD4025T	1,025 (3.9)	98.5%	96.5%	
CD4040F	1,600 (6.1)	98.5%	96.5%	
CD8040F	6,000 (22.7)	98.5%	96.5%	

 $^{\rm 1}$ Average salt rejection after 24 hours operation. Individual flow rate may vary +25%/-15%.

 2 Testing conditions: 2,000ppm NaCl solution at 425psig (2,930 kPa) operating pressure, 77°F, pH 6.5 and 15% recovery.

Model	Active Area ft² (m²)	Outer wrap	Part Number
CD4025T	55 (5.1)	Таре	1206834
CD4040F	90 (8.4)	Fiberglass	1206835
CD8040F	390 (36.2)	Fiberglass	1206837

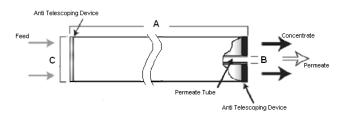


Figure 1: Element Dimensions Diagram - Female

Table 2: Dimensions and Weight

Model ²	Dimensions, inches (cm)			Boxed
	Α	B1	C ³	Weight Ibs (kg)
CD4025T	25.0	0.625	3.9	5
	(63.5)	(1.59)	(9.9)	(2.3)
CD4040F	40.0	0.625	3.9	8
	(101.6)	(1.59)	(9.9)	(3.5)
CD8040F	40.0	1.125	7.9	32
	(101.6)	(2.86)	(20.1)	(14.5)

¹Internal diameter unless specified OD (outside diameter).

²These elements ship dry.

³ The element diameter (dimension C) is designed for optimum performance in GE Water & Process Technologies pressure vessels. Others pressure vessel dimension and tolerance may result in excessive bypass and loss of capacity.

Table 3: Operating and CIP parameters

Typical Operating Pressure	140 - 400 psig (965-2,758 kPa)		
Typical Operating Flux	10-18 GFD (17-30 LMH)		
Maximum Pressure	450 psig (3,103 kPa)		
Maximum Temperature	Operating: 86°F (30°C) Cleaning: 86°F (30°C		
Recommended pH	Operating Range pH: 5.0-6.5, Cleaning Range pH: 3.0-8.0		
Recommended Pressure Drop	Over an element: 12 psig (83 kPa) Per housing: 50 psig (345 kPa)		
Chlorine Tolerance	1 ppm maximum continuous 30 ppm for 30 min. during sanitization		
Feedwater	NTU < 1 SDI < 5		



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