

POLY-MATE™ PM/PXD

Quality and economical filtration for food and beverage applications



Parker's Poly-Mate™ cartridges incorporate a unique combination of polypropylene meltblown and spunbonded media to provide high surface area, finish-free and non-fiber-releasing filtration. All-polypropylene construction maximizes chemical resistance to acids, bases, salts, and most organic solvents.

BENEFITS

- High efficiency rated for critical food and beverage applications (99% efficiency)
- High pleated surface area for extended service life, low pressure drop and high flow capacity
- Optional stainless steel O-ring adapter inserts provide added strength for in situ sterilization. Poly-Mate™ Xtra Duty cartridges are available with backwashable construction, reducing replacement maintenance and cartridge disposal costs
- Poly-Mate™ Xtra Duty (PXD) cartridge features glass-filled polypropylene core for high temperature and high pressure use with rigid outer cage supporting pleated media in backwash applications
- All materials of construction are FDA listed as acceptable for potable and edible liquid contact according to CFR Title 21.
- One-piece, continuous to 40 in length, integrally sealed, pleated filter media

APPLICATIONS

- Food & Beverage
- Deionized water
- R.O. membrane prefiltration
- Process water

SPECIFICATIONS

Materials of Construction:

Filter Media and Support Layers	Polypropylene
Cage	PM - polypropylene netting PXD - polypropylene cage
Support Core	PM - polypropylene PXD - glass-filled polypropylene

Recommended Operating Conditions:

Poly-Mate™ Cartridges

Changeout ΔP	35 psid (2.4 bar)
Maximum Temperature	200°F (93°C)
Maximum ΔP @ 70°F (21°C)	60 psid (4.1 bar)
Maximum ΔP @ 200°F (93°C)	10 psid (0.7 bar)

Poly-Mate Xtra-Duty™ Cartridges

Maximum Temperature	200°F (93°C) @ 35 psid (2.4 bar) Changeout ΔP
	35 psid (2.4 bar)
Maximum ΔP @ 70°F (21°C)	90 psid (6.1 bar)
Maximum ΔP @ 200°F (93°C)	35 psid (2.4 bar)

Effective Filtration Area:

Up to 6.0 ft²/10 in (0.6 m²/254 mm)

Filtration Ratings:

99% at 0.5 μm , 1 μm , 5 μm , 10 μm , 30 μm , and 60 μm pore sizes

Recommended Maximum Flow Rate:

Maximum 10 gpm per 10 in length

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Maximum Recommended Flow Rate:

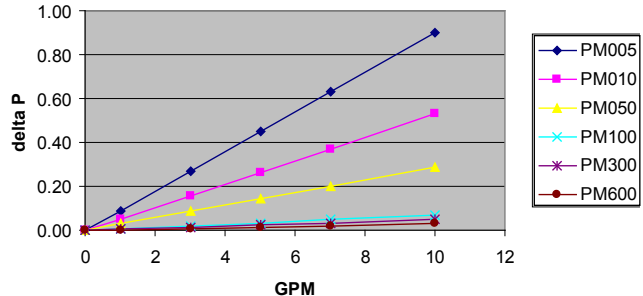
10 gpm per 10" length (9.5 lpm per 254 mm)

Poly-Mate™ PM/PXD Flow Factors

(psid/gpm @ 1 cks) per 10" cartridge

Rating (µm)	Flow Factor
0.5	0.0900
1.0	0.0530
5.0	0.0290
10.0	0.0068
30.0	0.0048
60.0	0.0030

Poly-Mate Flow vs. dP



ORDERING INFORMATION

Cartridge Code		Nominal Length		Support Construction		Seal Material		End Cap Configuration		Special Options	
CODE	TYPE	CODE	INCH (mm)	CODE	DESCRIPTION	CODE	DESCRIPTION	CODE	DESCRIPTION	CODE	DESCRIPTION
PM	Standard	9	9-5/8 (244)	A	Natural Polypropylene (pm core only)	A	Polyethylene Foam (DOE Gasket Only)	AR	020 O-ring/Recessed Cap	B	Bubble-Point Test
PXD	Xtra Duty	10	9-13/16 (249)	F	Glass Filled Polypropylene (core only)	E	EPR	DO	Double Open End (DOE)	R	DI Water Rinse (5 minutes)
		19	19-5/8 (498)	G	304 Stainless Steel (core only)	N	Buna-N	DX	DOE With Core Extender	Z6	Individual Poly Bag only
		20	19-15/16 (506)	N	Natural Polypropylene (All support components)	V	Viton®	LL	120 O-ring/Recessed Cap	Z15	Individual Poly Bag 15/ctn. (20", 30", 40") (PXD only)
		29	29-1/4 (743)	X	Coreless Cartridge	S	Silicone	LR	120 O-ring/Recessed Cap Std. open end/ polypro Spring Closed End	Z30	Individual Poly bag 30/ctn. (10") (PXD only)
		30	30-1/16 (764)			T	PFA Encapsulated Viton® (O-ring only)	OB	213 O-ring/Recessed Cap		
		39	39 (991)			V	Viton®	PR	226 O-ring/Flat Cap		
		40	40 (1016)			X	No Seal Material	SC	226 O-ring/Fin		
		2.5" (62.5mm) diameter						SF	222 O-ring/Flat Cap		
								TC	222 O-ring/Fin		
								TF	Ext. core open end/ Polypro Spring Closed End		
								XB	S.S. Inserted 226 O-ring/Closed		
								SSC	S.S. Inserted 226 O-ring/Fin		
								SSF	S.S. Inserted 222 O-ring/Closed		
								STC	S.S. Inserted 226 O-ring/Fin		
								STF			

TECHNICAL SUPPORT AND PRODUCT INFORMATION

Parker provides our customers with unsurpassed product consistency and cost efficiency. Our experienced professionals can help you select the right solution for your application. Orders can be emailed directly to PAFsales@parker.com. For additional information contact your local distributor. Information on product specifications, applications and chemical compatibility can be found on our web site at www.parker.com or through the Oxnard office.

Parker designs and manufactures an extensive line of innovative solutions for specific applications in the Microelectronics, Biopharmaceutical, Food and Beverage, Coatings and Inks, Process and Chemical industries.

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