



GPM grade

*Polypropylene Membrane Media Filter Cartridges
Engineered and Manufactured for Cost Effective Filtration*

Critical Process Filtration, Inc. • One Chestnut Street • Nashua, NH 03060

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GPM grade Polypropylene Membrane cartridges are designed for general purpose use wherever a cost effective membrane filter is required. Designed to hold the maximum amount of filter media that can be completely and effectively utilized in a cartridge, GPM filters lower the cost of filtration. GPM cartridges are flushed with 17+ megohm-cm water to remove potential extraneous manufacturing debris. These cartridge modules are also individually tested for integrity. Priced below special purpose cartridges, GPM cartridges are still manufactured with the same careful attention to both quality and performance. Often used in place of Teflon® Membrane because of lower cost and no undesirable extractables

Construction Materials ¹

Filtration Media: Polypropylene
Filtration Media Support: Polypropylene
End Caps: Polypropylene
Center Core: Polypropylene
Outer Support Cage: Polypropylene
Sealing Method: Thermal Bonding
O-rings: ... Buna, Viton®, EP, Silicone, Teflon® Encapsulated Silicone, Teflon® Encapsulated Viton®.

¹All materials of construction are FDA accepted. Final assemblies have been validated to pass USP class 6 Toxicology extractable tests, oxidizable substances for plastics, endotoxin level and other quality tests.

Maximum Operating Parameters

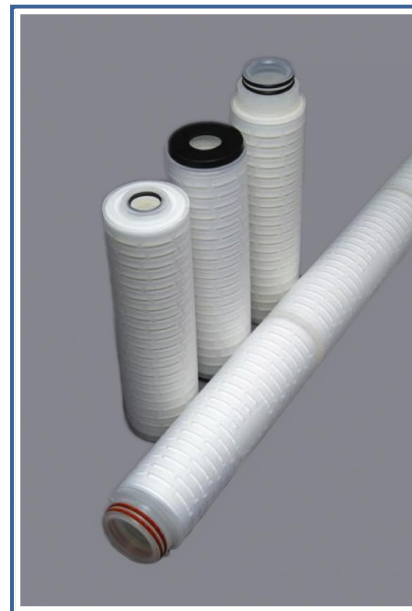
Forward Differential Pressure: 50 psi (3.4 bar) at 20°C.
Reverse Differential Pressure: 40 psi (2.7 bar) at 20°C.
Operating Temperature: 180°F (82°C) at 10 psid (0.69 bar) in water.
Recommended Change Out Pressure: 35 psid (2.4 bar)

Dimensions

Length: 5 to 40 inches (12.7 to 101.6 cm) nominal
Outside Diameter: 2.75 inches (7.0 cm) nominal
Filtration Area: 7.0 ft² (0.65 m²) Per 10" length

Validation

GPM grade cartridges are validated using modified HIMA protocols.



Applications

Filtration of:

- Etchants
- Tank Vents
- Solvents
- Acids & Bases
- Gases
- Compressed Air
- Chemicals
- Fermentation Air

Sanitization / Sterilization

Filtered Hot Water: 194°F (90°C)

Chemical Sanitization: Industry standard concentrations of hydrogen peroxide, paracetic acid, sodium hypochlorite and other selected chemicals. Sanitization protocols designed to extend the useful life of GPM cartridges are available from Critical Process Filtration, Inc.

Integrity Test Specifications

(per 10-inch length) (water wetted membrane)

Pore Size	Air Diffusion Rate
0.10 µm	≤ 50 cc/min at 40 psi (2756 mbar)
0.22 µm	≤ 50 cc/min at 35 psi (2412 mbar)

Flow Rate

The following table represents typical water flow at a one psi (69 mbar) pressure differential across a single 10-inch cartridge element. The test fluid is water at ambient temperature. Extrapolation for housings with multiple elements and higher pressure drops is acceptable, but as flows increase the pressure drop of the housing becomes more apparent.

Pore Size	0.1 μm	0.2 μm
GPM	0.75	2.75
SCFM	>22 SCFM/psid/10 inch cartridge	>32 SCFM/psid/10 inch cartridge length
Gas Retention	0.01 μm	0.02 μm

Quality Standards

Our goal is to ensure our customers the greatest possible value for their filtration dollar. We achieve both low cost manufacture and high quality by employing state of the art manufacturing equipment. This computer-controlled equipment is highly automated, reducing hand operations that compromise quality. Each operation, including assembly, testing, cleaning, drying and packaging, is done in appropriately rated clean rooms. Critical Process Filtration manages an ISO 9000 facility that produces validated products to rigorous standards. Manufacturing is controlled using sophisticated MRP software that is networked to work stations in manufacturing centers and inspection points. During the manufacturing and inspection processes, data is collected "real time" from machinery and measuring instruments. This allows variable and attribute data to be quickly and easily analyzed to facilitate constant improvements in both quality and cost.

Total Performance

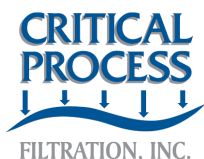
Critical Process Filtration, Inc. is a vertically integrated supplier of filtration products and services to industries in which filtration is considered to be a critical part of the manufacturing process. We manufacture a complete line of products to help you achieve all your filtration requirements from a single source.



Ordering Information

The cartridge catalog number is made up of several variable characters i.e. pore size, length, O-ring material, and end cap code. For example: a 0.10 μm , 20 inch (50.8 cm) long cartridge with 2-222, Teflon® Encapsulated Viton O-rings no spear (flat top) and no 316 SS Ring would be designated as: GPM*10N00002T5.

GPM	<div></div>	000	<div></div>	<div></div>	<div></div>
Pore size code *10 = 0.10 μm *20 = 0.22 μm	316 SS Ring S = Ring N = No Ring	Cartridge Length 05 = 4.875 inches (12.4 cm) 97 = 9.75 inches (24.6 cm) 01 = 10 inches (25.4 cm) 19 = 19.5 inches (49.5 cm) 02 = 20 inches (50.8 cm) 29 = 29.25 inches (74.3 cm) 03 = 30 inches (76.2 cm) 04 = 40 inches (101.6 cm)	O-ring code S = Silicone B = Buna V = Viton® T = Teflon® Encapsulated Viton® E = EP R = Teflon® Encapsulated Silicone	End cap code 0 = Flat Gasket, DOE 1 = Flat Gasket / Plug 2 = 2-222 O-ring / Plug 3 = 213/119 Internal O-ring DOE 4 = 213/119 Internal O-ring / Plug 5 = 2-222 O-ring / Flat 6 = 2-226 O-ring / Flat 7 = 020 O-ring / Plug 8 = 2-222 O-ring / Spear 9 = 2-226 O-ring / Spear 21 = 2-223 O-ring / Flat 22 = 2-223 O-ring / Spear 23 = 2-222 O-ring 3 Tab / Flat 24 = 2-222 O-ring 3 Tab / Spear	



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